

ABSTRACT OF THE DISCLOSURE

The invention relates to a method, apparatus and a printing machine (1) having a control system (8, 8', 8'', 8''') for the digital control of an element of the printing machine (1), an assignment (6, 6') of two non-coincident
5 digital variables (2 and 2') being carried out. The error of such an assignment (6, 6') can be kept small in that, for successive assignments (6, 6'), an integer assignment (6, 6') of small steps (3) of a first variable (2) to a large step (3') of a second variable (2') is carried out in such a way that for each assignment (6, 6') the numerical ratio remains constant or is changed in such a way that the
10 assignment error (4, 4') never reaches the width (5) of the smaller steps (3) of the first variable (2) in any assignment (6, 6').